

FIG. 1

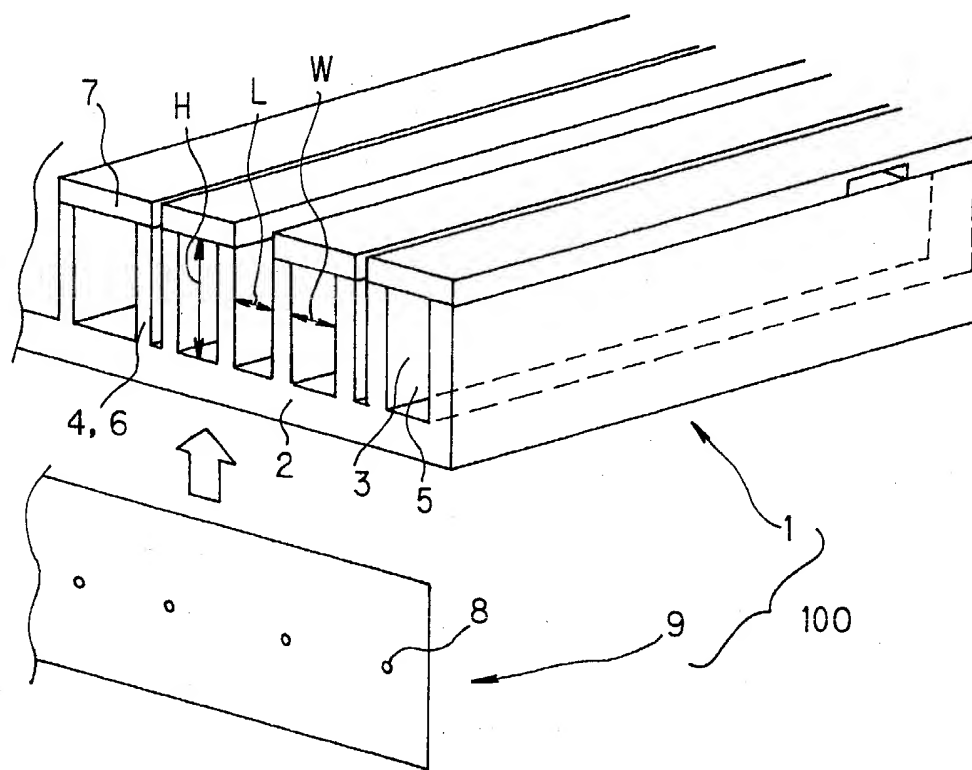


FIG. 2(a)

FIG. 2(a)

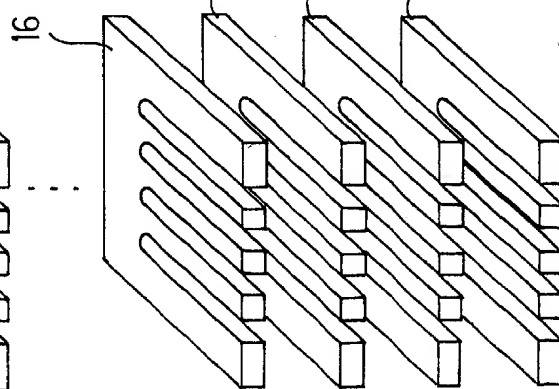
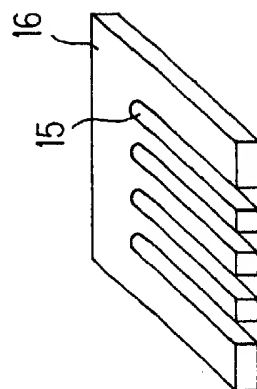


FIG. 2(b)

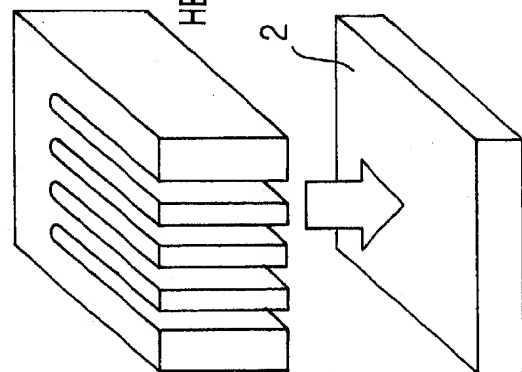
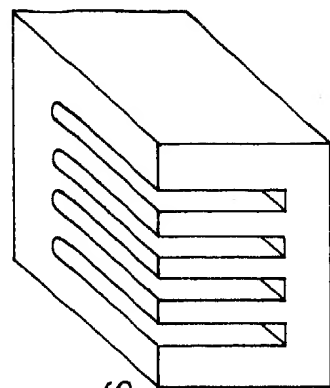


FIG. 2(c)



FIRE·UNIFY

FIG. 2(d)

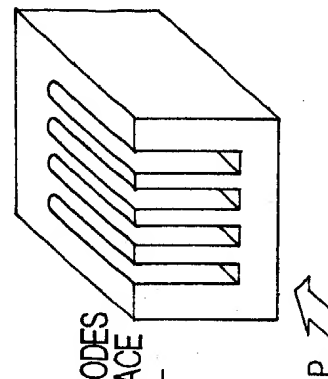
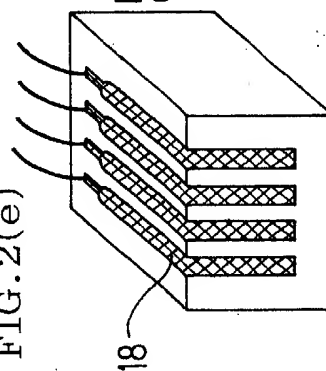


FIG. 2(e)



SIMULTANEOUS PUNCHING·LAMINATING

FIG. 3(a)

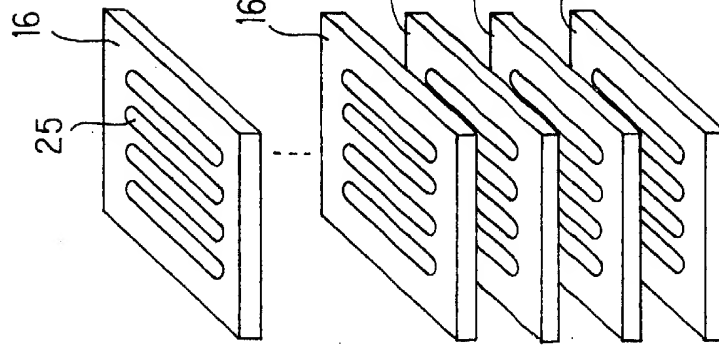


FIG. 3(b)

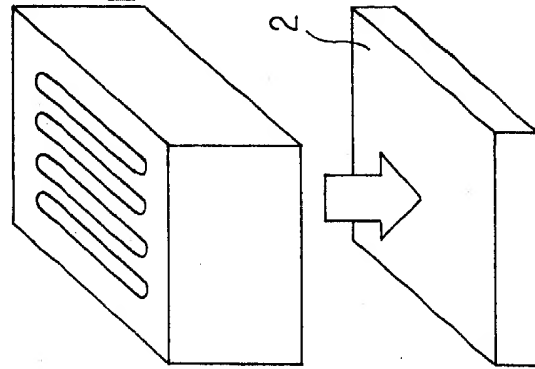


FIG. 3(c)

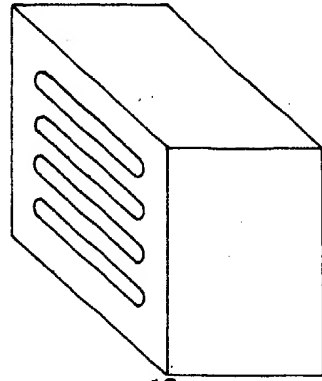


FIG. 3(d)

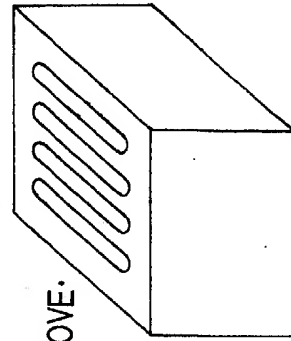
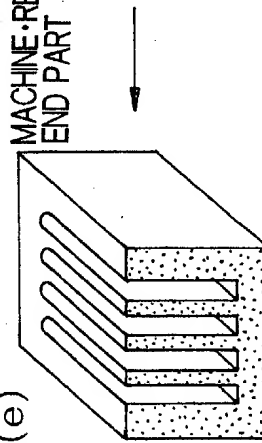


FIG. 3(e)



SIMULTANEOUS PUNCHING • LAMINATING

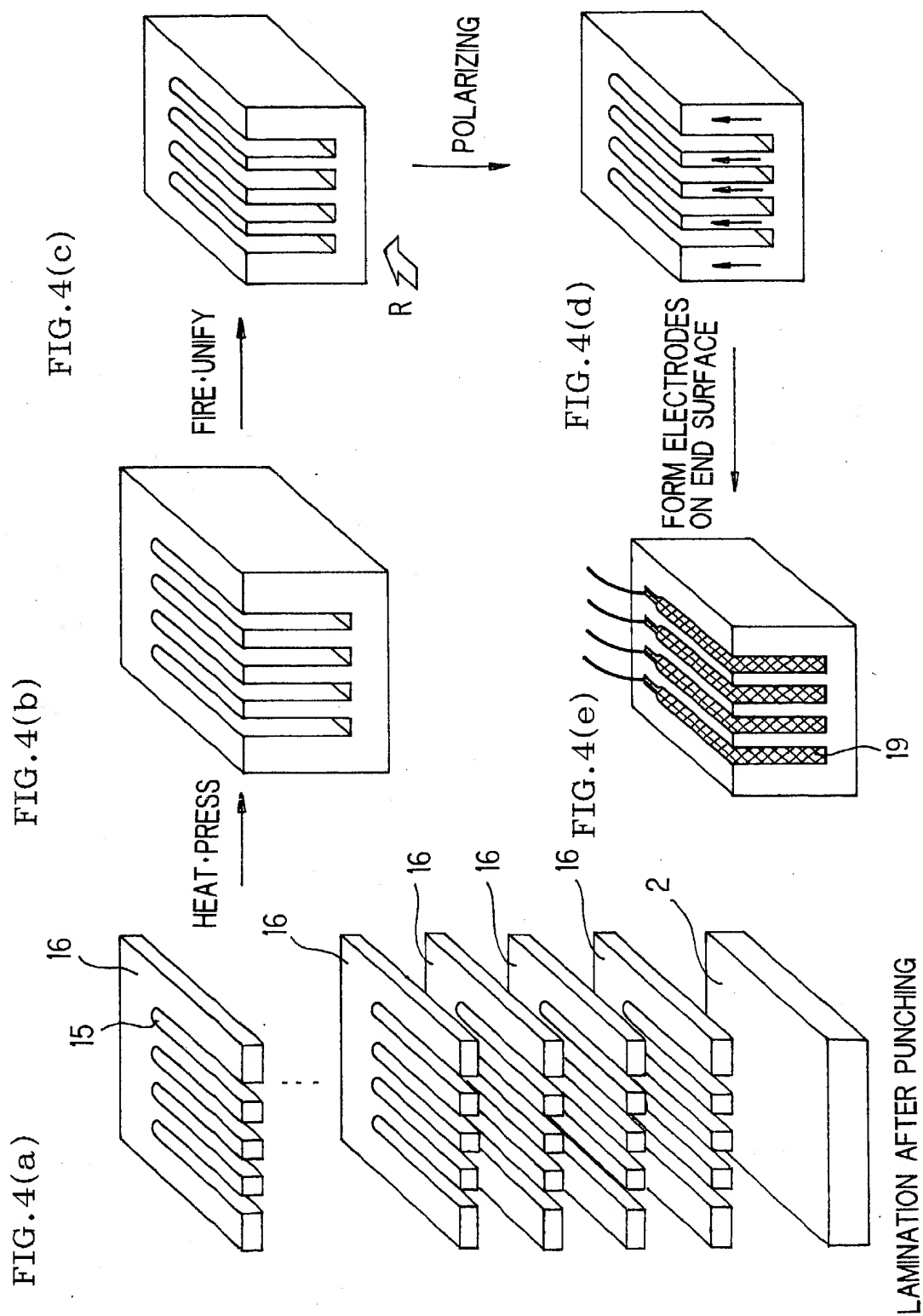


FIG. 5(a)

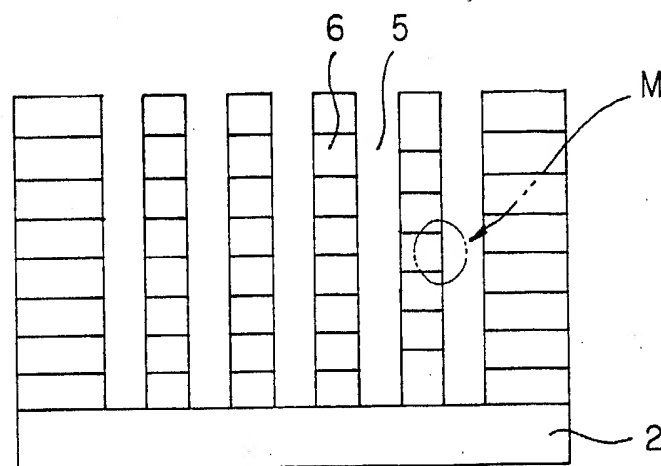


FIG. 5(b)

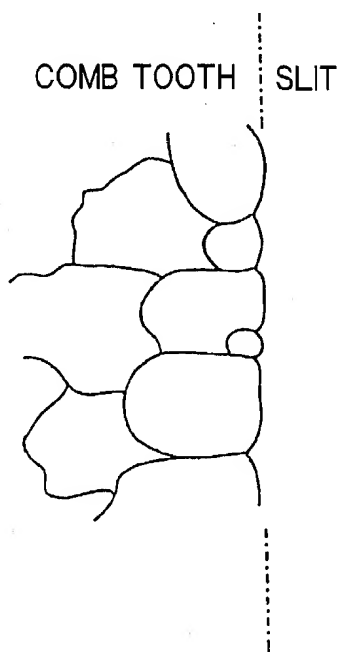


FIG. 6(a)

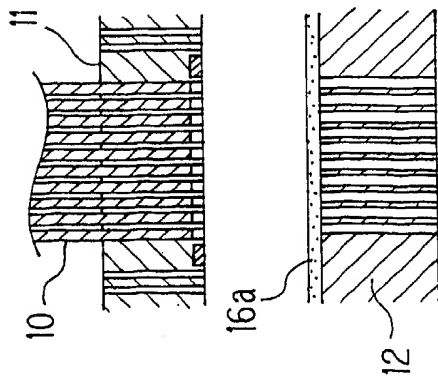


FIG. 6(b)

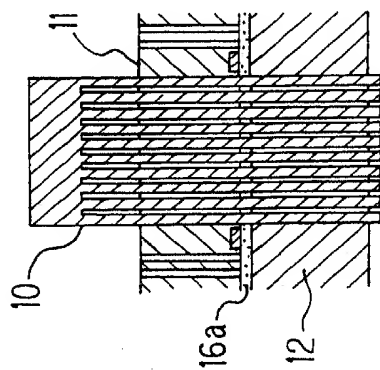


FIG. 6(c)

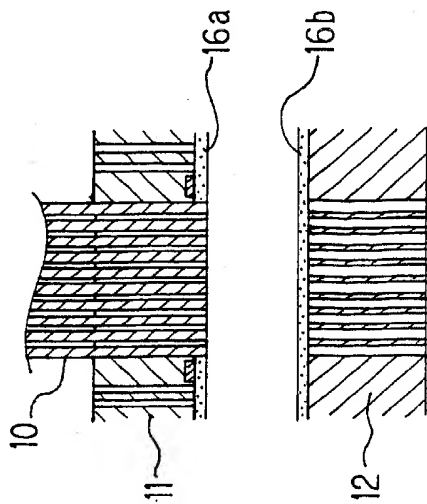


FIG. 6(d)

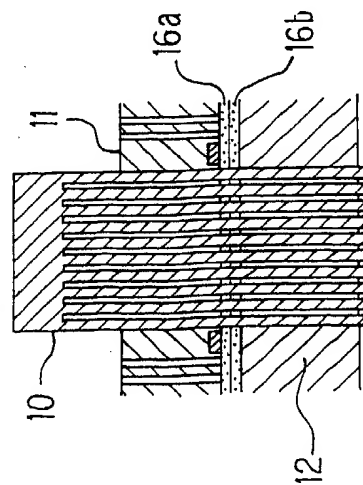


FIG. 6(e)

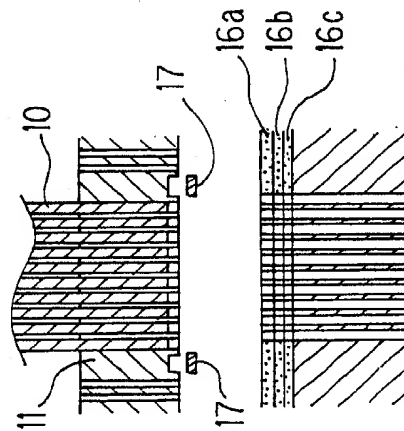


FIG. 7

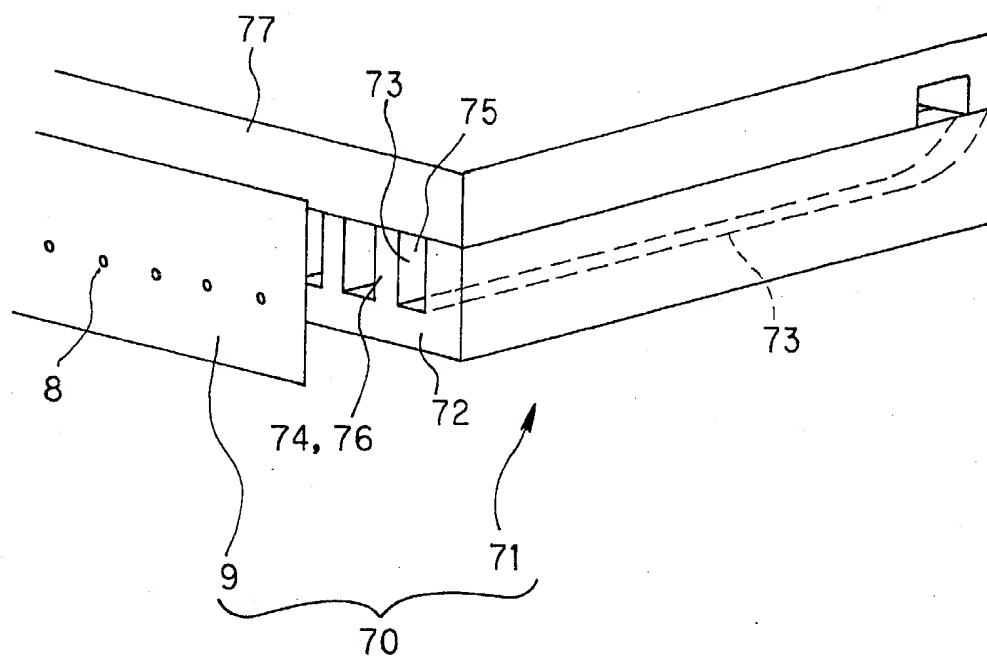


FIG. 8(a)

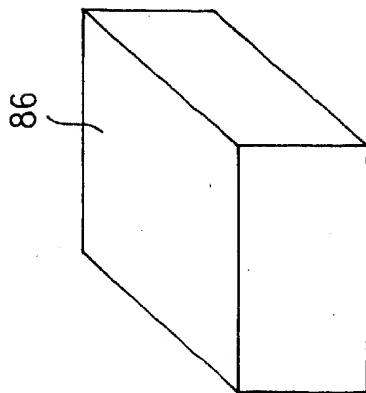


FIG. 8(b)

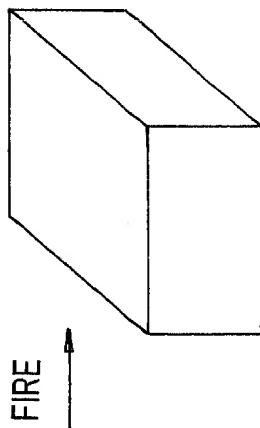


FIG. 8(c)

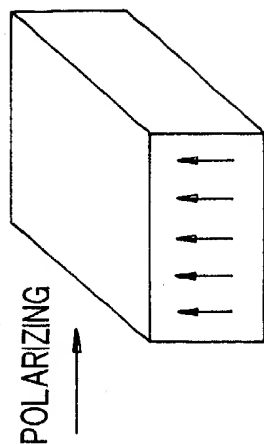


FIG. 8(d)

DICING STEP

FIG. 8(e)

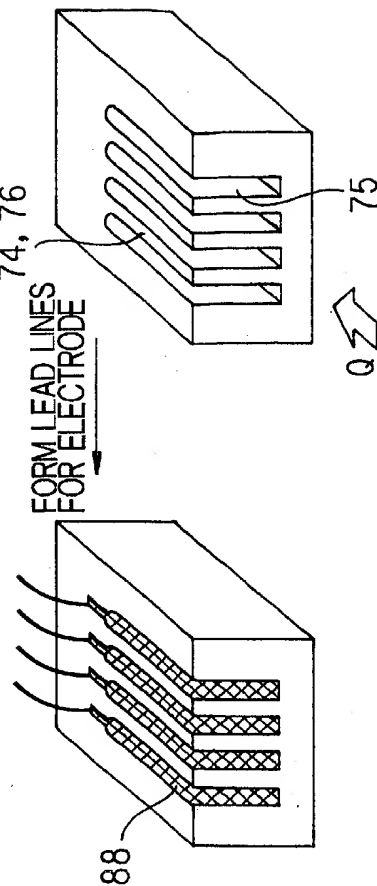




FIG. 9(a)

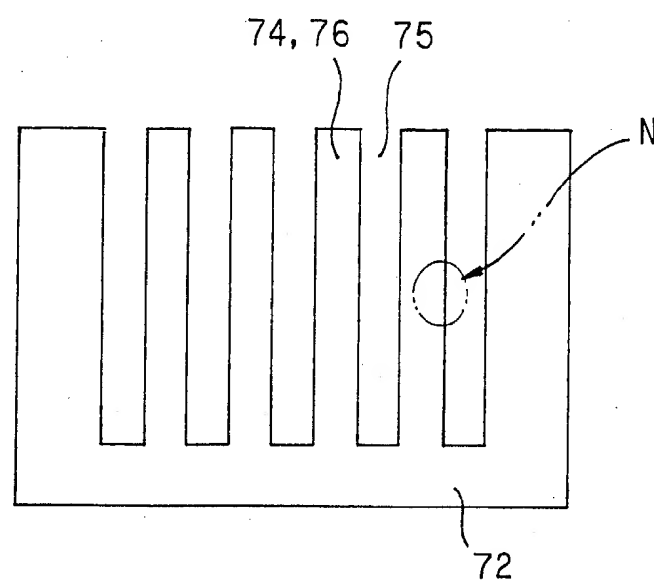


FIG. 9(b)

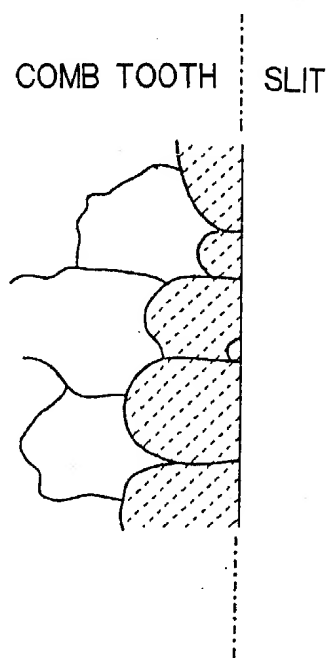


FIG. 10(a)

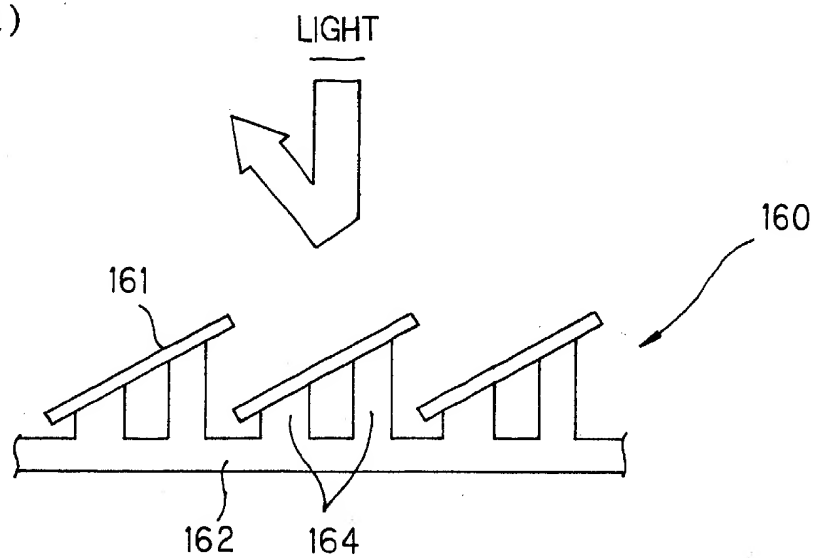


FIG. 10(b)

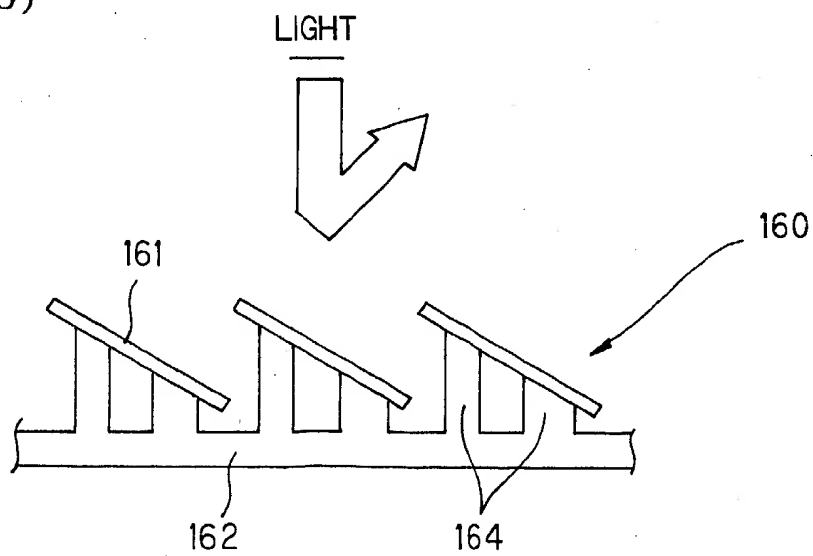


FIG. 11

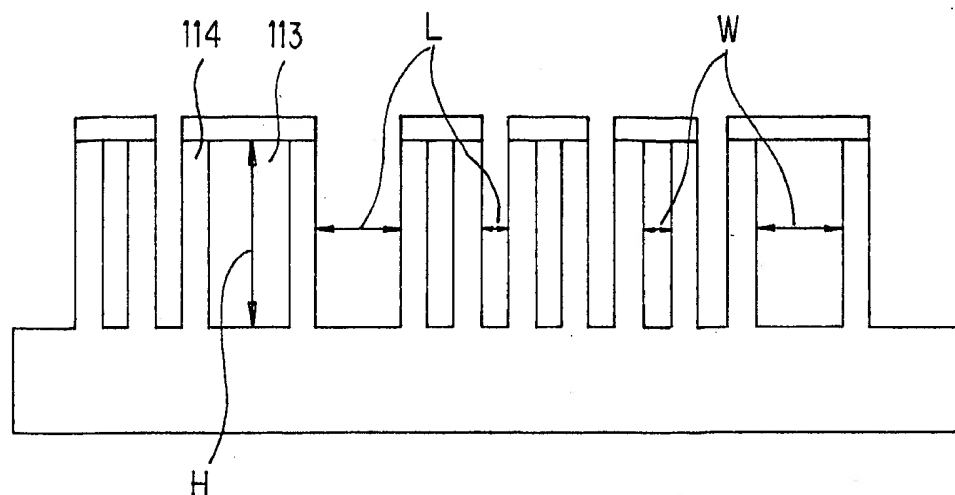


FIG. 12

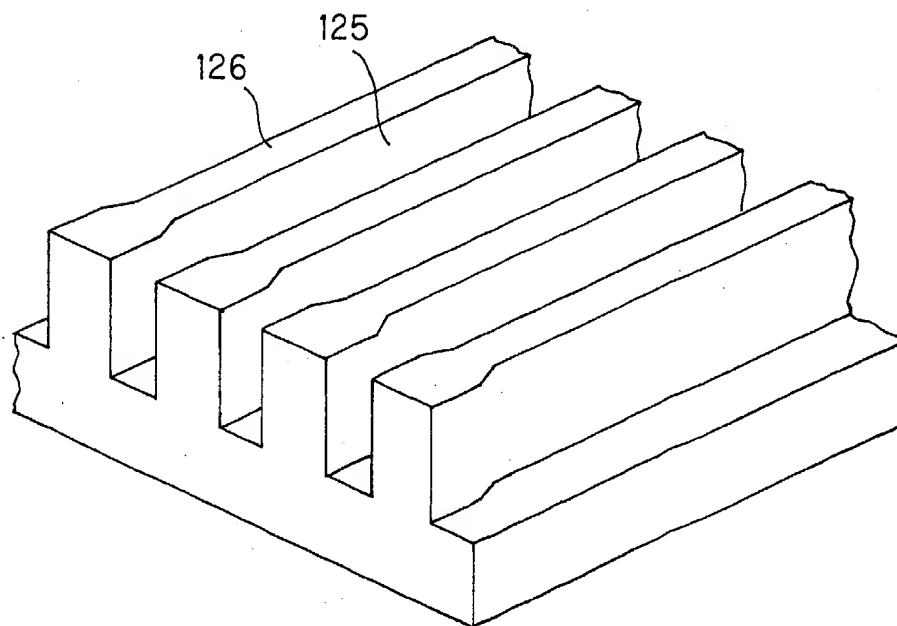


FIG. 13(a)

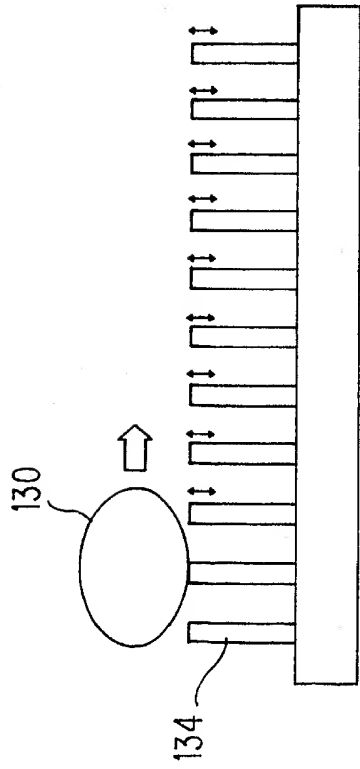


FIG. 13(b)

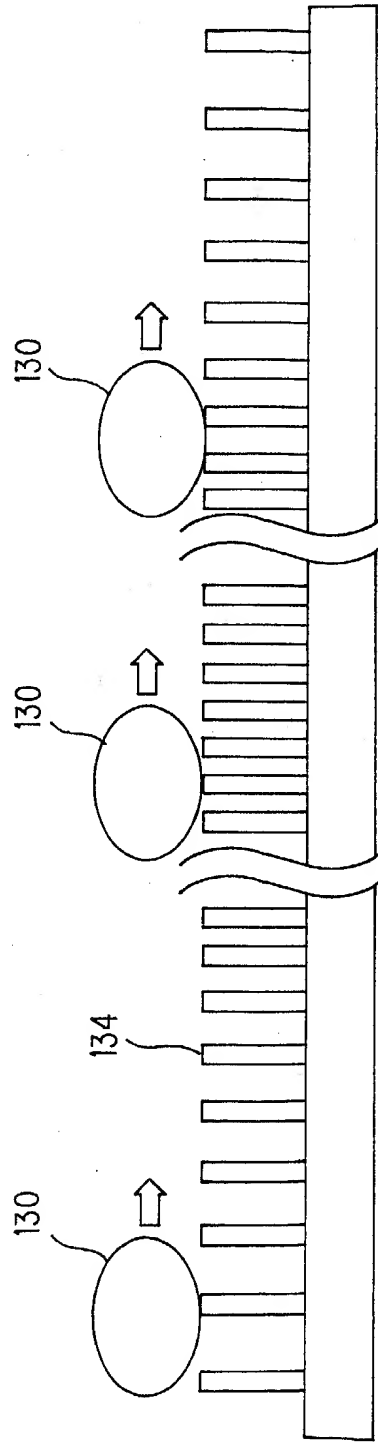


FIG. 14

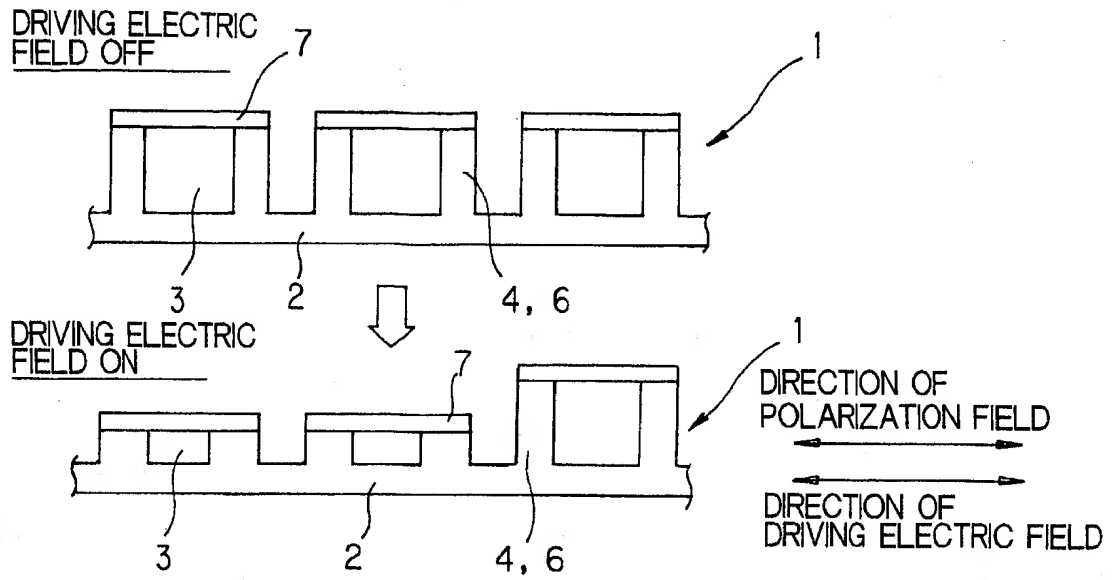


FIG. 15

